SITETEC HDD EQUIPMENT

Quick start Pumping Unit - P2000EG650-2220287

Start of the unit

- Connect all hose connections
- Connect remote control cable and connections
- Check the "safety valve"
- Fill the compartments of the liner wash tank with clear water
- Check all oil levels (marked red)
- Switch "main on/off" on the main control panel to "on"
- Switch "linerwash on/off" on the main control panel to "on"
- Check the liner wash if it's flushing
- Push "push to start" when turning the key
- Let the engine idle for 10 min.

If the pump is running make sure that the generator is running between 1600 and 2100 rpm

Always switch booster pump to "on" before running the pump

- Check booster pressure min. 2 bar max 3.5 bar
- Never let the ignition switched on for longer than 1 minute if the engine is not running
- Lock doors at night
- Clear liner wash tank daily Ideal RPM for generator is between 1600-2100 rpm

Shut down of the unit,

- 1. Put pomp in off position on panel local or remote
- 2. Select local on main panel
- 3. Stop engine on main panel
- 4. Turn off mass switch

During operation frequently check:

- Liner wash liquid level visually
- Pump general inspection
- High pressure hose ad connections
- Suction hose and connections